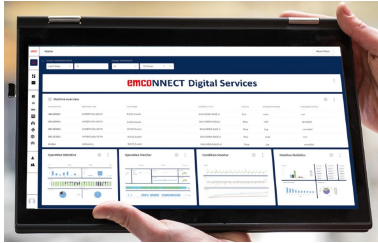


**emco**

# ／ Digital World of **EMCONNECT**



Digital Services



Digital Twin

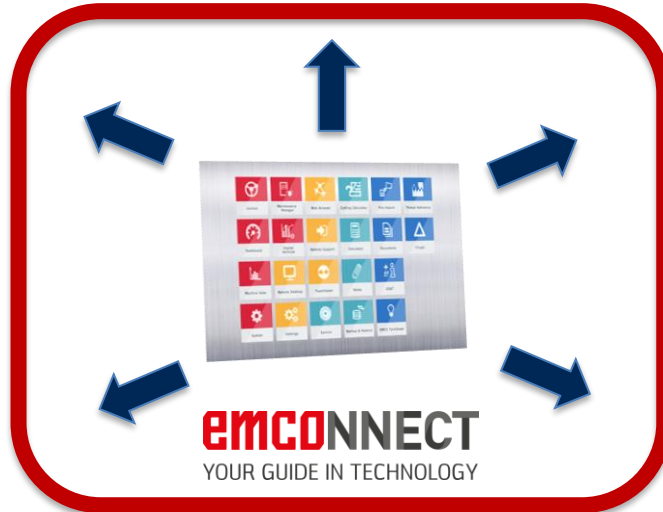


Shopfloor Management



Remote Support

a company of the **Kuhn** Holding



Connected Machine



## Fully connected

Access to all applications and data directly at the machine

## Customer-oriented

Open platform for integration of customer specific applications

## Compatible

Interfaces for seamless integration in the operational environment

## User-friendly

Intuitive user interface optimized for touch panel and production

## Future-proof

Continuous expansion of the available Apps and easy update/upgrade options

EMCONNECT adapts to your needs and processes



- / Access to all applications and data right at the control panel
- / Paperless production

## Extended functionality

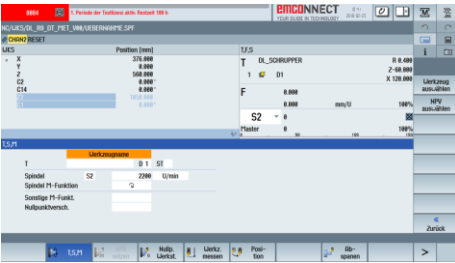
- / Supporting Apps for the operator
- / Documents on-board for paperless production
- / Monitoring machine status and production data

## Full connectivity for machine tools

- / Remote Desktop for direct access to office computers
- / Web-Browser for Web-Applications
- / Remote diagnostics and maintenance
- / OPC UA interface (optional) for integration in the operational environment

## Open platform

- / modular and extendable
- / adaptable to meet customer specific requirements



NC-Control



App Launcher

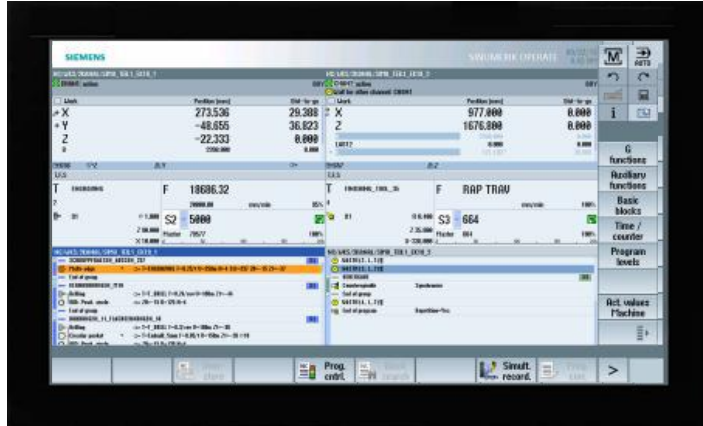


App full screen



Apps in sidebar

- / The familiar NC-control remains the hart of the machine
- / Seamless integration of **EMCONNECT** and NC-control
- / Use case dependent handling options
- / Apps can be used in the sidebar simultaneously with the NC-control
- / One click for switching between **EMCONNECT** and NC-control

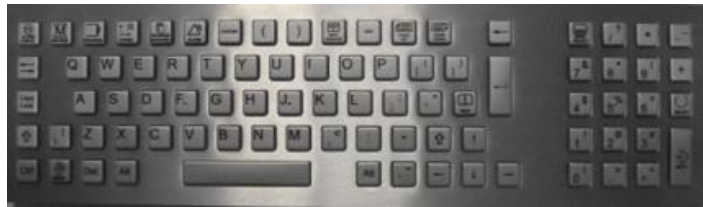


## Handling

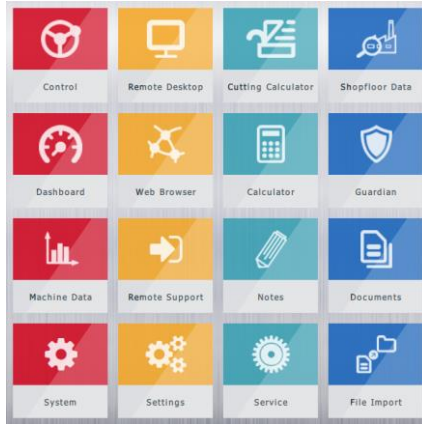
- / Intuitively handling inspired by smartphones
- / Optimised for touch screen and production
- / One click for switching between EMCONNECT and NC-control

## Hardware

- / State-of-the-art 22" multi-touch-display
- / Powerful industrial-PC
- / Premium industrial PC-keyboard
- / HMI-hotkeys for quick access to frequently used functions



# Software & Apps

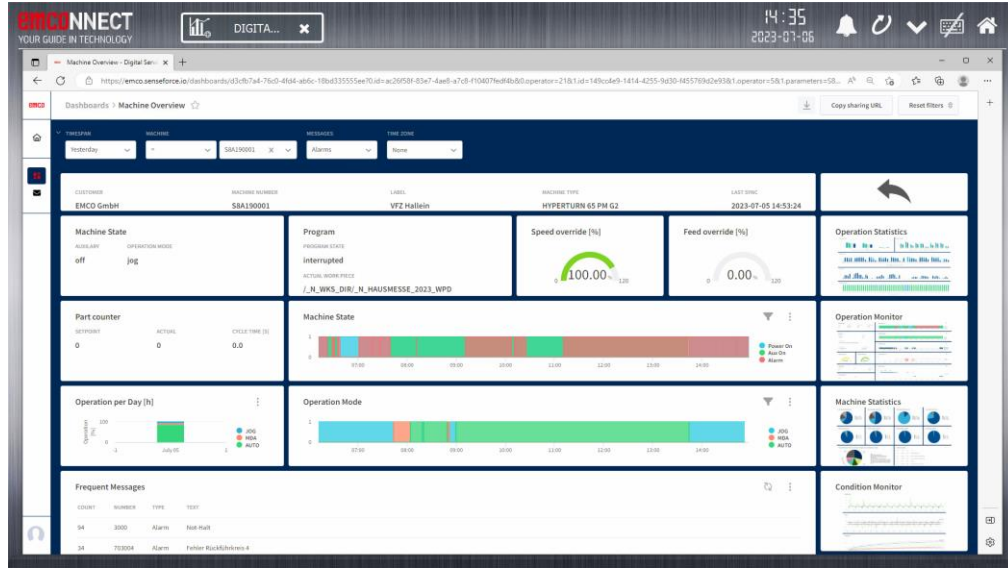


- / Continuously expansion of the available Apps
- / Easily update- and upgradable
- / Security functions for blocking unauthorised access

- / **EMCONNECT** - A valuable investment in the digital age of Industry 4.0

# Standard Apps & Details





- ✓ Online-Access to Digital Services for entitled users at the machine
- ✓ Machine data and evaluations in view
- ✓ Maintenance Manager

✓ Machine status and evaluations for all affected users in view

# emco Maintenance Manager – NEW!

**emcoCONNECT**  
YOUR GUIDE IN TECHNOLOGY

Maintenance Object	Task	Cycle	Interval	Remaining
Frässpindel: Drehdurchführung für Kühlmittel intern	kontrollieren	Betriebsstun...	40.0	-80.4
Zentralschmierung: Ölstand	kontrollieren	Betriebsstun...	40.0	-80.4
Werkzeugmagazin: Zangen für Werkzeughalter	reinigen/kontrolli...	Betriebsstun...	40.0	-80.4
Zangenfütter	ölen	Betriebsstun...	40.0	-72.5
NOT-HALT-Taste: Funktion	kontrollieren	Betriebsstun...	200.0	30.2
MINIPORTAL: Führungen und Gelenke	reinig / ölen	Betriebsstun...	200.0	79.6
Kühlmittelwanne: Spänesiebe, Qualität des Kühlschmiermittels	reinigen	Betriebsstun...	200.0	91.7
Frässpindel und B-Achse: Drehkupplungen	kontrollieren	Betriebsstun...	200.0	181.0
Alle Schläuche und Leitungen	kontrollieren	Betriebsstun...	200.0	181.0
Frässpindel: Filterplatten an Leckageöffnungen	tauschen	Betriebsstun...	1000.0	609.1
Hydraulik: Öl	wechseln	Betriebsstun...	1000.0	609.1
Kühlmittelwanne	reinigen	Betriebsstun...	1000.0	609.1
Späneförderer: Antriebskette und Scharnierband	kontrollieren	Betriebsstun...	1000.0	609.1
Rückkühlanlage: Kühlerlamellen, Lüfter	reinigen	Betriebsstun...	1000.0	609.1
Haupt- und Gegenspindel: Ablauföffnung	reinigen	Betriebsstun...	2000.0	1609.1
Späneabstreifer aller Schlittenbleche	kontr./tauschen	Betriebsstun...	2000.0	1609.1
Teleskopbleche Abdeckungen im Arbeitsraum, hinterer ...	öffnen / reing.	Betriebsstun...	2000.0	1609.1
Frässpindel und B-Achse: Drehkupplungen	tauschen	Betriebsstun...	2000.0	1609.1
Vorschubmotoren: Riemen	kontrollieren	Betriebsstun...	2000.0	1609.1
Schalterschranklüfter: Filtermatten	reinigen / tausch	Betriebsstun...	2000.0	1609.1
Kühlmittelwanne: Dichtheit, Korrosion, Beschädigung	kontrollieren	Betriebsstun...	2000.0	1609.1
Kühlschmiermittel	wechseln	Betriebsstun...	2000.0	1609.1
MINIPORTAL: Zahnriemen	kontrollieren	Betriebsstun...	2000.0	1609.1
Werkzeugmagazin: Öl, Kettenspannung, Anzugskraft	kontrollieren	Betriebsstun...	4000.0	3609.1
Sauter-Werkzeugwender: Kühlschmierstoffventil	kontrollieren	Betriebsstun...	4000.0	3609.1
Hydraulik: Druckspeicher (Druckbehälter nach DGÜ-V)	kontrollieren	Betriebsstun...	4000.0	3609.1
MINIPORTAL: Führungen (4 Schmiernippel)	fetten	Betriebsstun...	4000.0	3609.1

- View upcoming maintenance
- Notice of open maintenance in the control
- View maintenance manual
- Confirm maintenance tasks for entitled users via Digital Services
- Online Wartungslogbuch

Maintenance planning at a glance for all affected users at all times



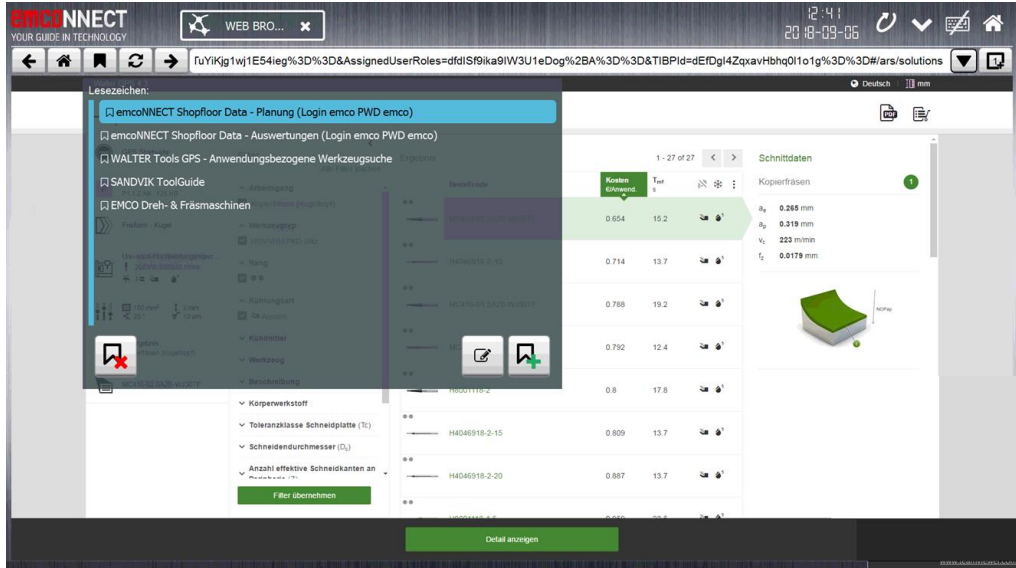
- / User manuals of the machine
- / Maintenance & spare parts documentation
- / Programmers guide
- / Production-/workpiece-documentation
- / etc.

/ Direct access to all documents at anytime for **paperless production** environments



- / Turning, drilling, milling
- / Support for NC-programming
- / Optimized machining
- / Available in the sidebar
- / Direct take over of values into the NC-control

/ Optimised cutting data and direct interaction with NC-control

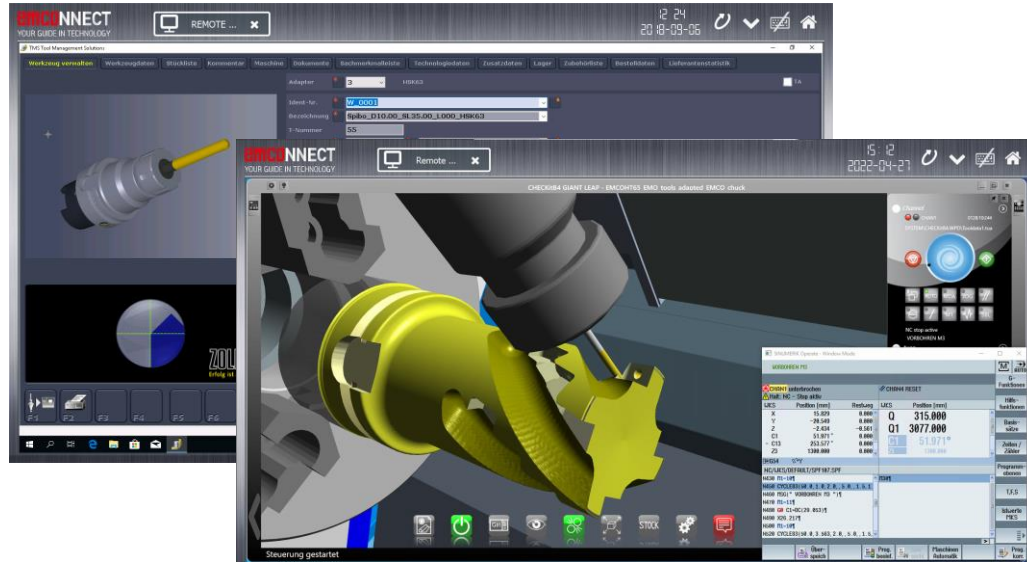


Direct access to Web-Applications:

- ✓ Tool Management
- ✓ Time Accounting
- ✓ PLM
- ✓ E-Mail
- ✓ etc.

✓ Access to Intranet and Internet depending on IT-Administration (Firewall!!)

# Remote Desktop



- Remote usage of office computers directly at the machine e.g. for Tool Management
- ✓ CAD/CAM, CPS-Pilot
  - ✓ Tool Management
  - ✓ E-Mail
  - ✓ Intranet/Internet
  - ✓ etc.

✓ Full access to all data and applications without interrupting the production process

# Remote Support



The EMCO Helpdesk-Team can be directly connected with the machine on demand

- / Remote diagnostics
- / Remote maintenance
- / Quick and simple help in case of trouble
- / Reduced service visits and costly downtimes

/ Accelerated troubleshooting in order to minimize costly downtimes

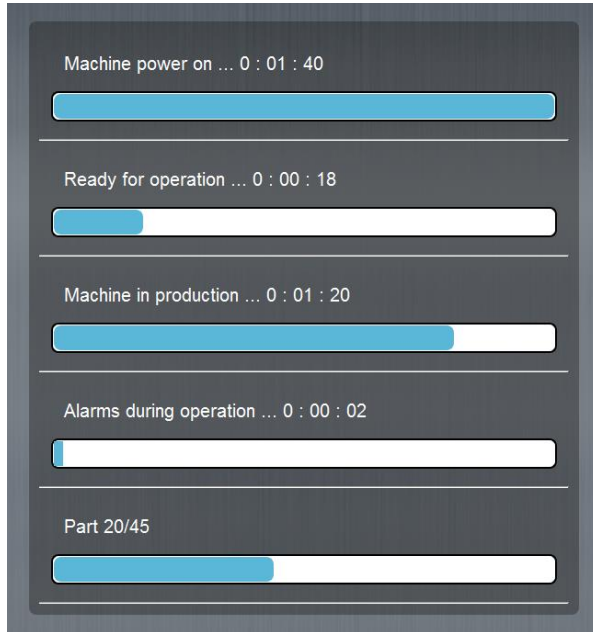


- / Machine status
- / Machine data
- / Operational mode
- / Active NC-program
- / Currently selected tool
- / Axis positions
- / Override-values
- / Alarms
- / etc.

/ All important data at a glance



# Machine Data



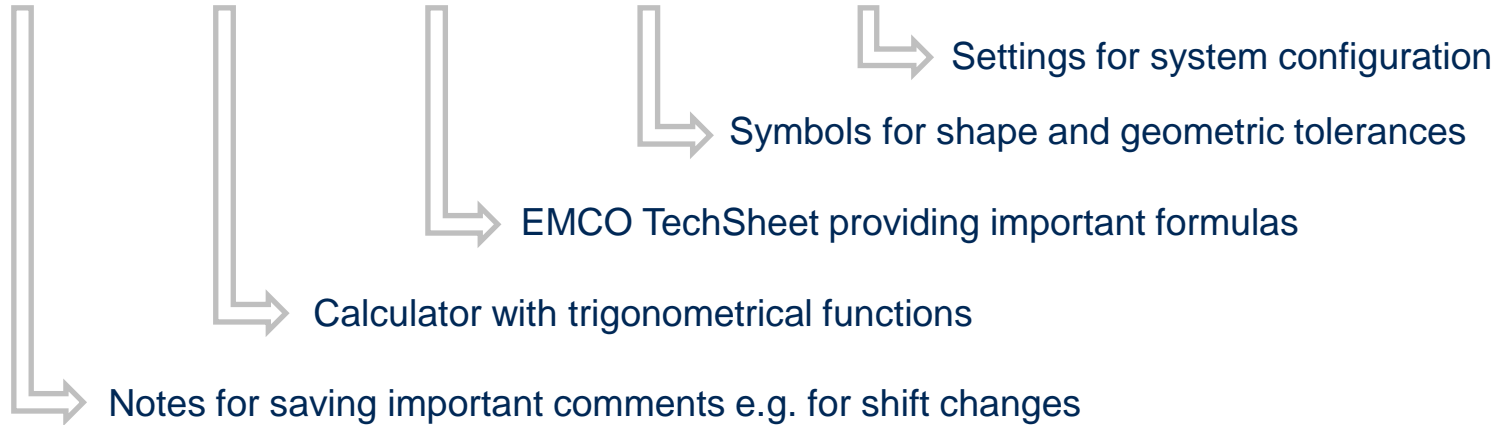
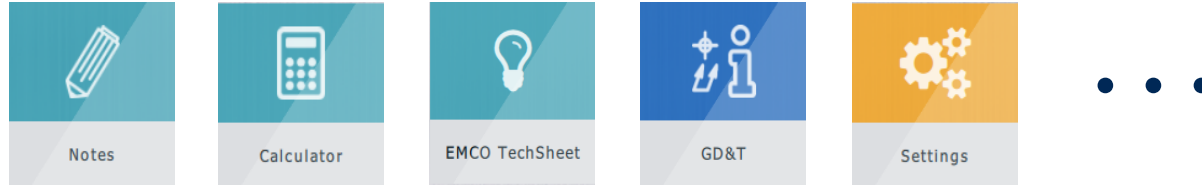
At a glance

/ Shop Floor Data Collection (SFDC)

/ Machine Data Collection (MDC)

/ Local MDC-/SFDC-Function at the machine

## Further Apps



# Industrial Security

## Factory-made security measures

- / whitelisting activated
- / firewall activated
- / configuration instructions included in users manual
- / Goals
  - / effective blocking of malware
  - / blocking unauthorised access from the network
  - / no execution of unknown programs
- / When integrating machine tools in the local area network and the operational environment industrial security is of crucial importance



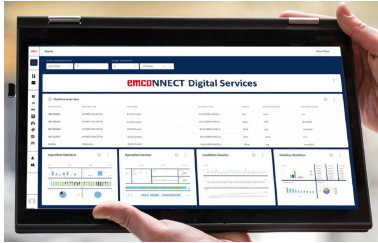
EMCONNECT as standard for **SINUMERIK 840D s/One** and **FANUC 31i**

- / HT45/65/95/100/110/200
- / MT200
- / MM400/630/750
- / MMV2000/3200-6200
- / UMILL 630/750
- / UMILL 1500/1800

Optional for MT45-G2, MT65/65-G2, MT95/110, VT160/260/400

Optional for **HEIDENHAIN TNC640**

Languages: DE, EN, IT, CZ, FR, ES, PTB, RU, CN, SWE, FIN,  
DAN, NED, HUN, POL, TUR



**Digital Services**



**Digital Twin**



**Shopfloor Management**

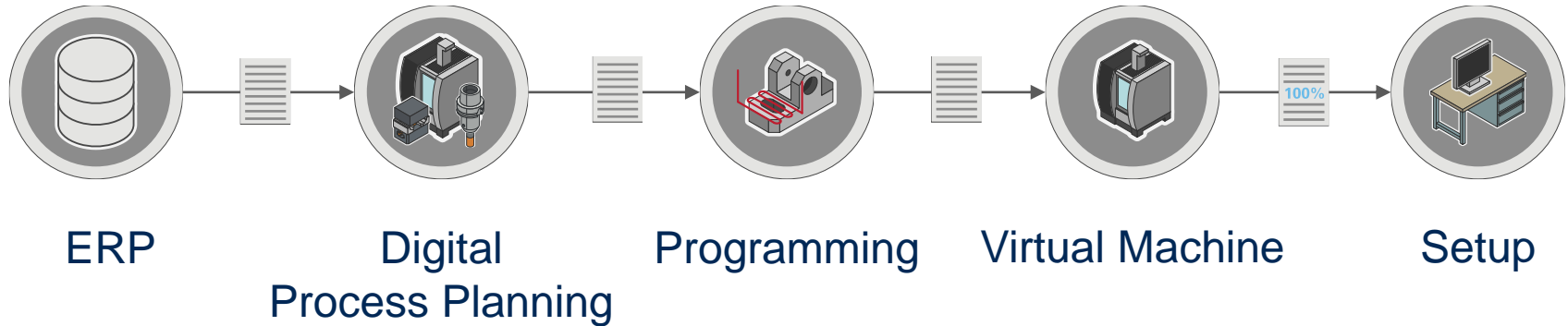


**Remote Support**

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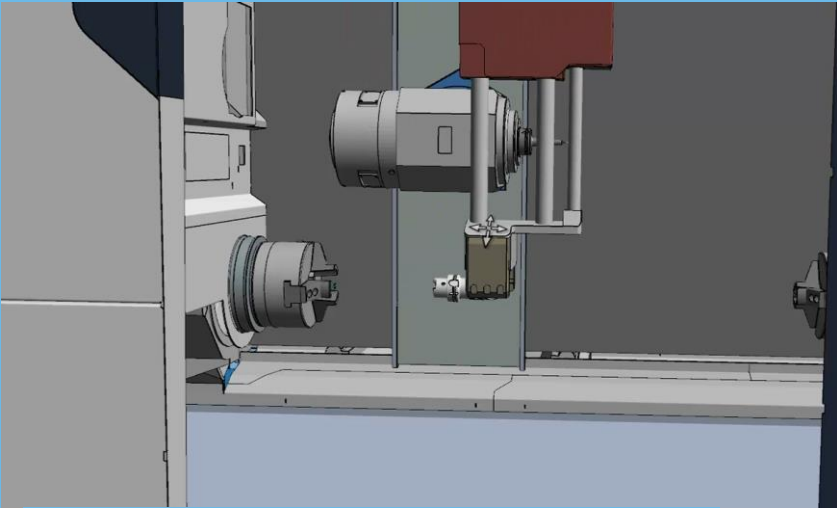


**Connected Machine**



/ Quick and simple from drawing to in-spec part

# Digital Process Planning



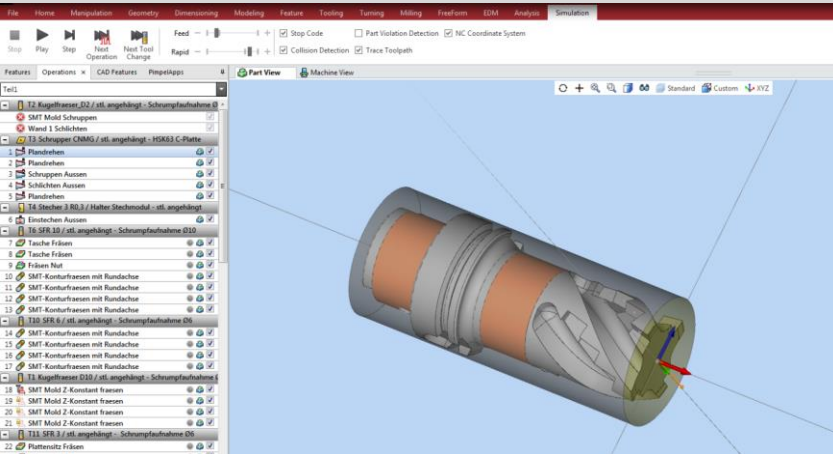
**Which clamping?**

**Which tools?**

**Which machine?**

- / Quick process validation without NC-Code
- / Simple tool movements over the workpiece by using the mouse
- / Detection of collisions and axes end positions
- / No need of CAD/CAM knowledge required
- / Simple and innovative setup of clamping situations and complete tools
- / Generating raw parts
- / Interfaces for many CAM systems

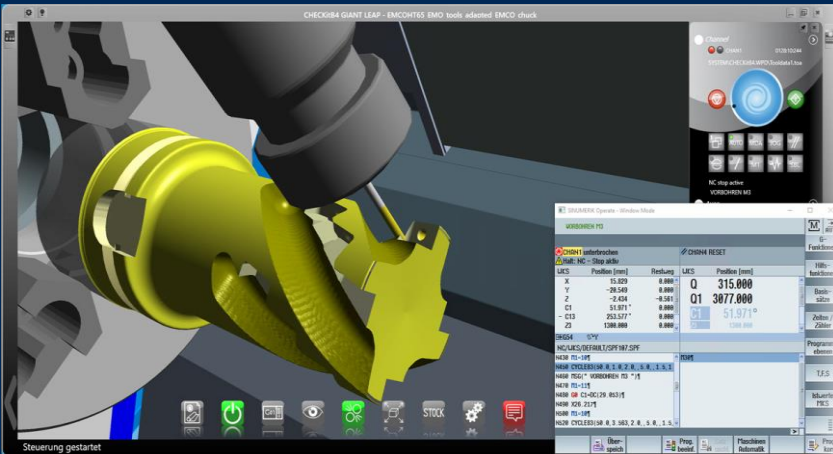
# CAM Programming



## You can program every EMCO Machine:

- / Simple and quick programming of milling- and multi channel turning machines
- / Simple synchronisation for multi channel machines
- / Quick and easy to learn
- / High performance strategies for rough machining
- / Knowledgebase-Machining with partly- or full automated programming
- / Importing any CAD data
- / Certified post processors

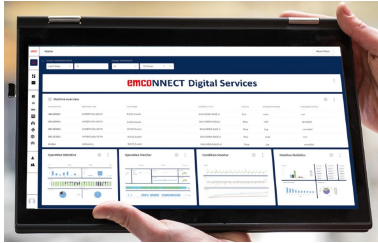




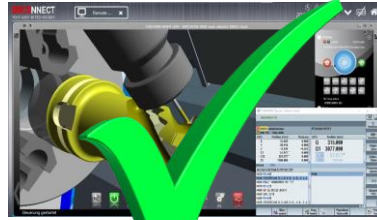
## Digital Twin:

- ✓ 1:1 representation of real machine incl. control
- ✓ Original virtual control (Siemens, Heidenhain)
- ✓ Reliable upfront detection of collisions and syntax errors
- ✓ Shop floor oriented programming in industrial engineering
- ✓ Interfaces to many CAM Systems
- ✓ Reduced risk & setup times
- ✓ Maximised machine utilisation

✓ Consistent process chain as precondition for digital production



**Digital Services**



**Digital Twin**



**Shopfloor Management**



**Remote Support**

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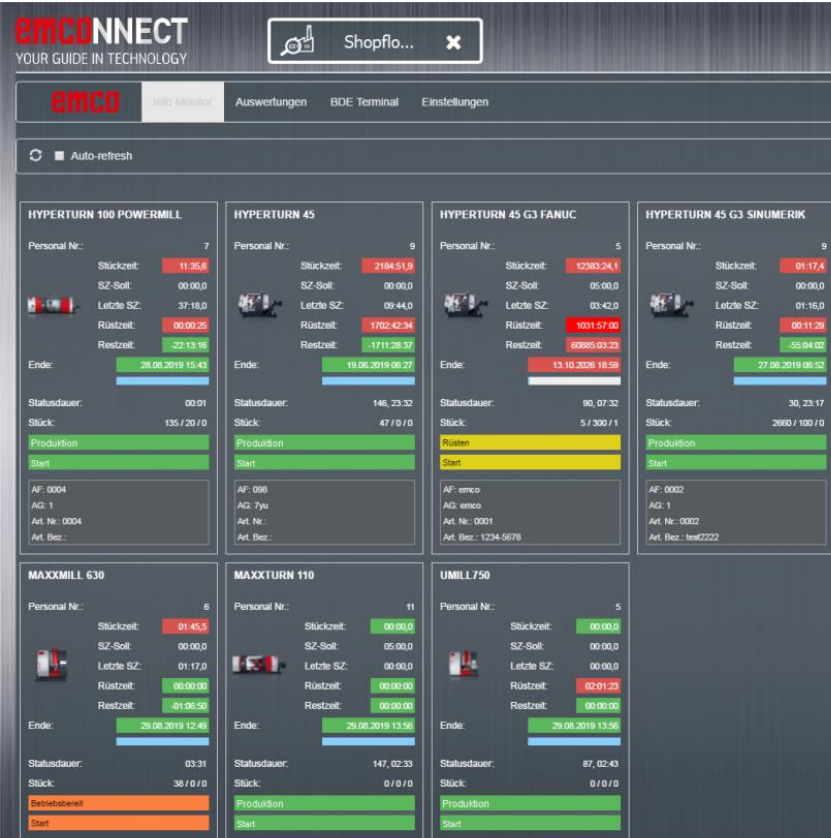
**emcoCONNECT**  
YOUR GUIDE IN TECHNOLOGY



**Connected Machine**



# Shopfloor Management

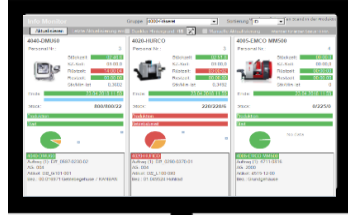


- Machine Data Collection (MDC)
- Shopfloor Data Collection (SFDC)
- Machine- and production status
- Detailed planning & Evaluations
- Optimised production utilisation
- Documents for paperless production
- ERP Integration
- Machine- and vendor independent
- Comprehensive organisation and optimization of the operational procedures



# MES System Setup

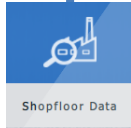
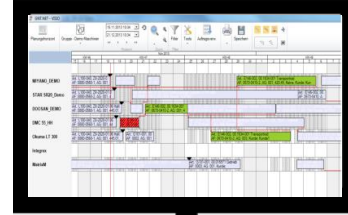
### Shopfloor Cockpit



### Evaluations



### Detailed Planning



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YOUR GUIDE IN TECHNOLOGY



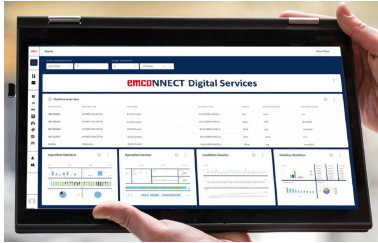
**GNT Systems**  
CAM/MES/TMS

3rd party Machines

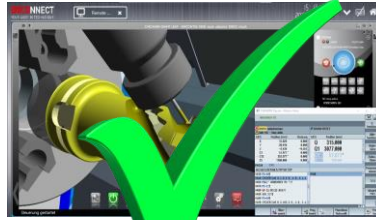


Shopfloor Data for seamless integration in **EMCONNECT**

SFDC-Terminal for vendor independent machine integration



**Digital Services**



**Digital Twin**



**Shopfloor Management**



**Remote Support**

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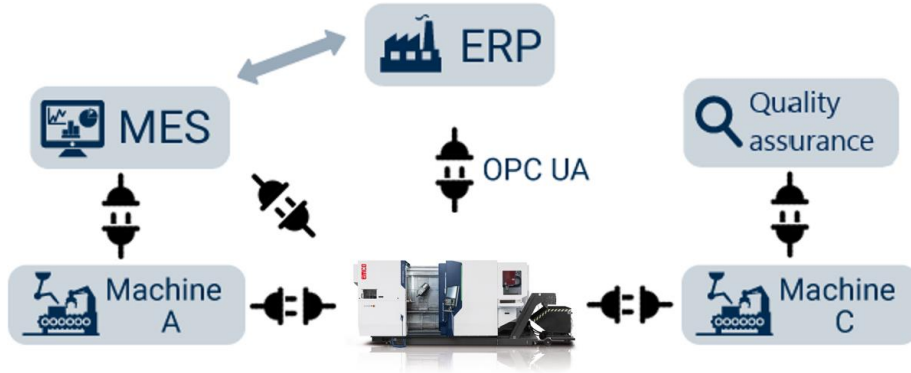


**Connected Machine**

## OPC UA / SIEMENS – Interface for MDE-/BDE-Systems

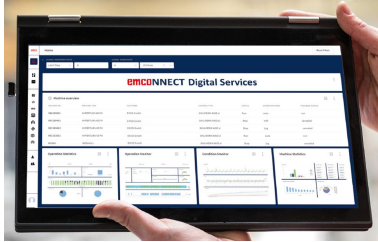
Standard with following Informationen:

- / Automatic mode
- / Production mode – Program active
- / Program running with override 95-105%
- / Part counter signal (M30)
- / Programmable signal (M300)
- / Loading/Changing bar
- / Alarm state
  
- / Integration with production environment (MES, ERP,...)
- / Also available for SINUMERIK 828/840D w/o EMCONNECT



## Industry Standard

- ✓ Vendor independent
- ✓ Open and vendor independent inter-industrial standard
- ✓ Plug & Machining enabled
- ✓ Simplified machine integration
- ✓ Time & cost savings

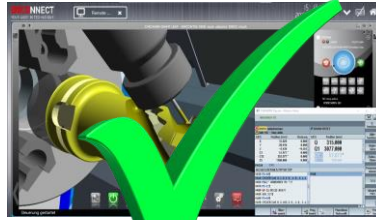


**Digital Services**



**Remote Support**

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**Digital Twin**



**Shopfloor Management**



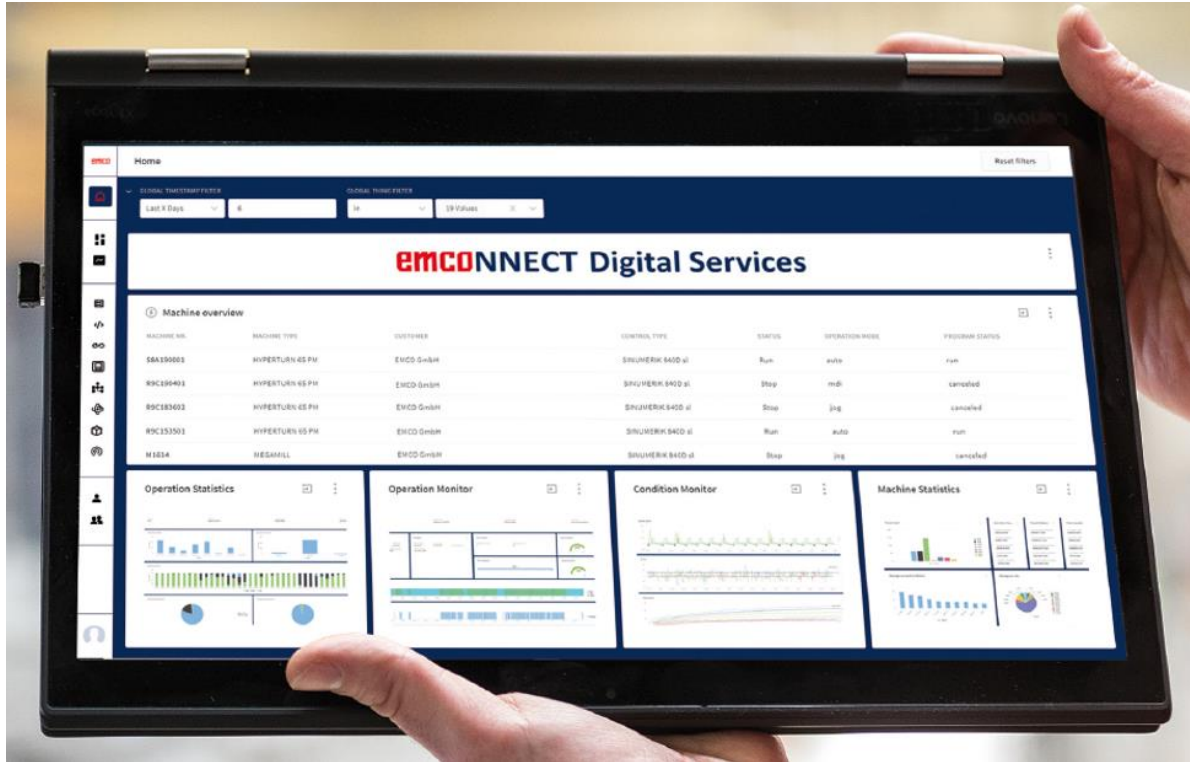
**Connected Machine**



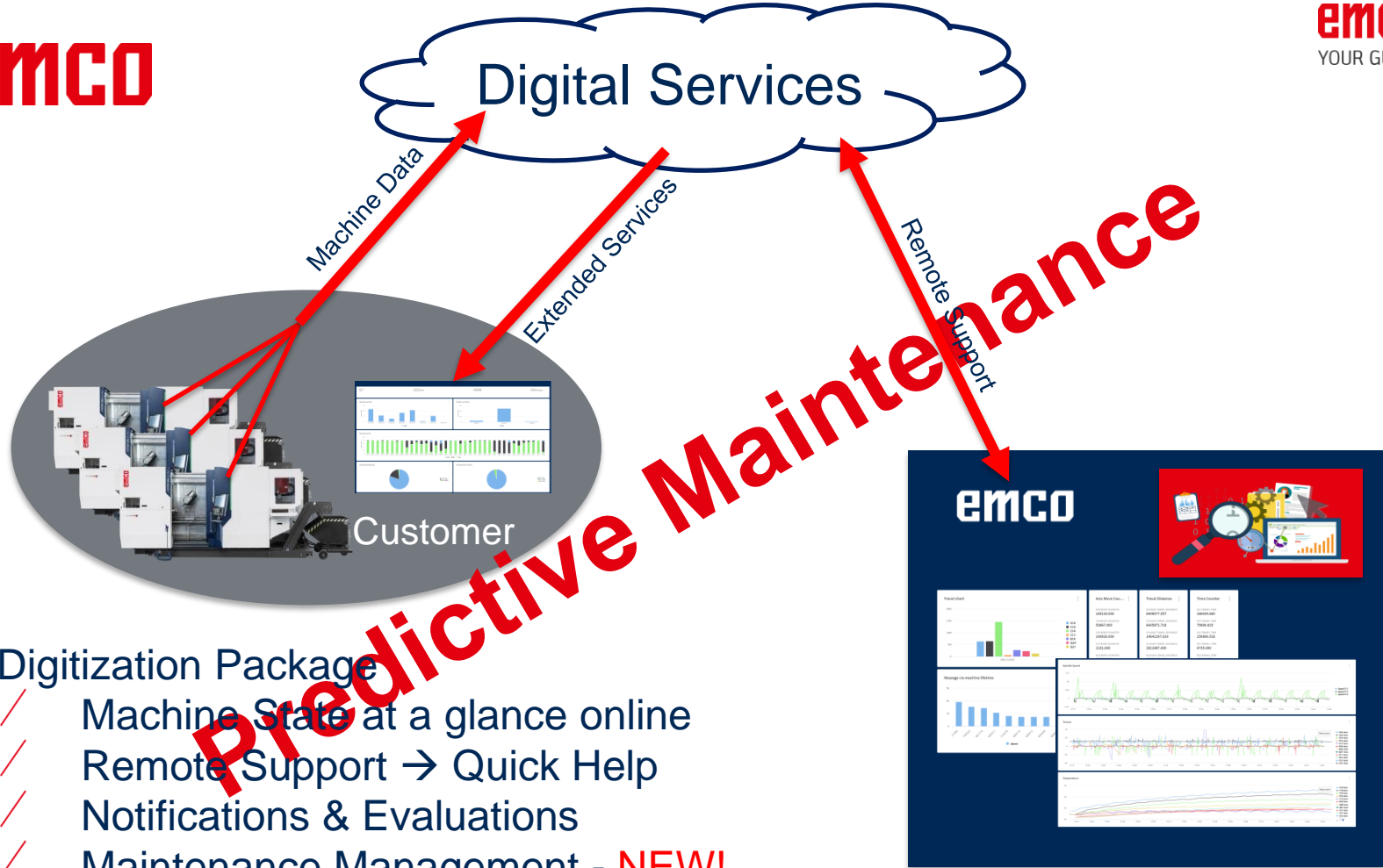


# EMCONNECT Digital Services

**emco**CONNECT  
YOUR GUIDE IN TECHNOLOGY



a company of the **Kuhn** Holding



## Digitization Package

- / Machine State at a glance online
- / Remote Support → Quick Help
- / Notifications & Evaluations
- / Maintenance Management - **NEW!**

- / Access for all responsible users anytime and anywhere
- / E-Mail notification for upcoming maintenance tasks
- / Integrated online maintenance log with all tasks (Customer, EMCO)
- / Confirmation of tasks by authorized users only
- / Automatic backup of maintenance status

The screenshot displays the 'Maintenance Manager' interface. At the top, there are navigation tabs for 'EMCO Guide', 'EMCO Hub', and 'EMCO Connect'. Below this, a table titled 'Status Maintenance Tasks' is visible. The table has columns for 'ID', 'Name', 'Status', 'Priority', 'Due Date', and 'Assignee'. The first two rows are highlighted in red, and the next three rows are highlighted in yellow. Below the table, there is a footer note: 'Please note: Maintenance instructions from manufacturers of the machine components and safety data sheets for operating materials must be observed.'

ID	Name	Status	Priority	Due Date	Assignee
10	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	40.0	40.0	
11	Umgangsfahrer	Wartungsplanungen	40.0	40.0	
12	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
13	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
14	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
15	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
16	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
17	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
18	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
19	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
20	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
21	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
22	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
23	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
24	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
25	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
26	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
27	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
28	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
29	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	
30	Wartungsplanungen - Lager für Werkzeugzeuge	Wartungsplanungen	20.0	20.0	



# emco Multi-Layer Security Concept

No confidential production data

- / Machine internal status-, operational- and diagnostics data only
- / No customer-, order- and personal data
- / No NC programs

Reliable protection against unauthorized access

- / Secure connection completely separated from public internet
- / Highly secure data center (MS Azure Germany)
- / Firewalls
- / Further security measures

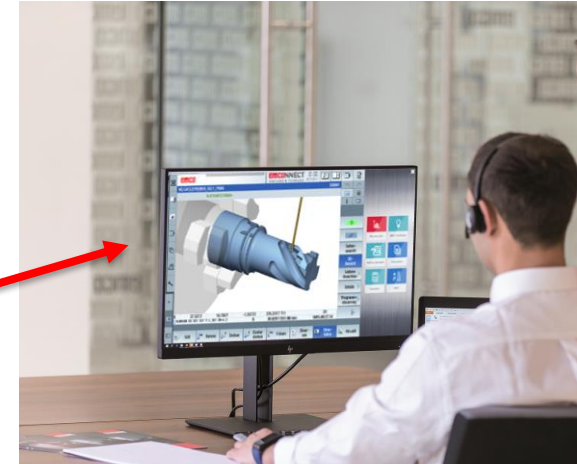


## Innovative Online Services:

- / Machine state and evaluations in view online
- / E-mail notification for defined events
- / Remote maintenance with extended diagnostics capabilities
- / Maintenance Management - NEW!
- / Reduction of service visits & unplanned downtimes
- / Online Services are continuously enhanced!

**Now Standard in all machines  
with EMCONNECT+SINUMERIK**

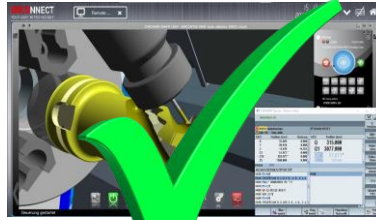
**Free of charge during warranty period**



# Digitalisation of the Production



**Digital Services**



**Digital Twin**



**Shopfloor Management**



**Remote Support**

a company of the **Kuhn Holding**



**Connected Machine**

# Ready for digital Production?



**beyond standard** /